

XTRA

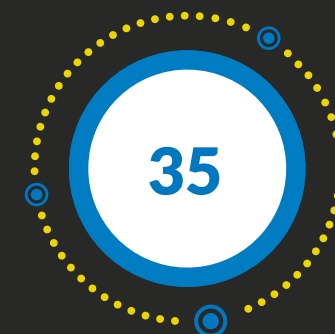
ROTARY BLOW
MOULDING MACHINE



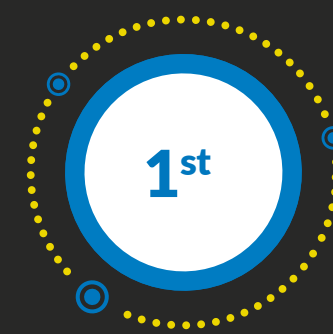
HERE IS **XTRA**: **XTRA**ORDINARY TCO PERFORMANCE

XTRA is a concentrate of technology, but most important of benefits: the highest bhc output in the industry, the widest active process angle, energy saving across the board, extreme user-friendliness, plus a totally open system. This perfect combination of performance, speed, quality levels and saving leads to a reduction in **Total Cost of Ownership**.
XTRA is the development of PET blow moulders in every respect.

SIPA STRETCH-BLOW MOLDING (SBM) EXPERIENCE IN FIGURES



Years of experience in
stretch-blowmolding
(SBM) technology



First to introduce a quick
mold changeover



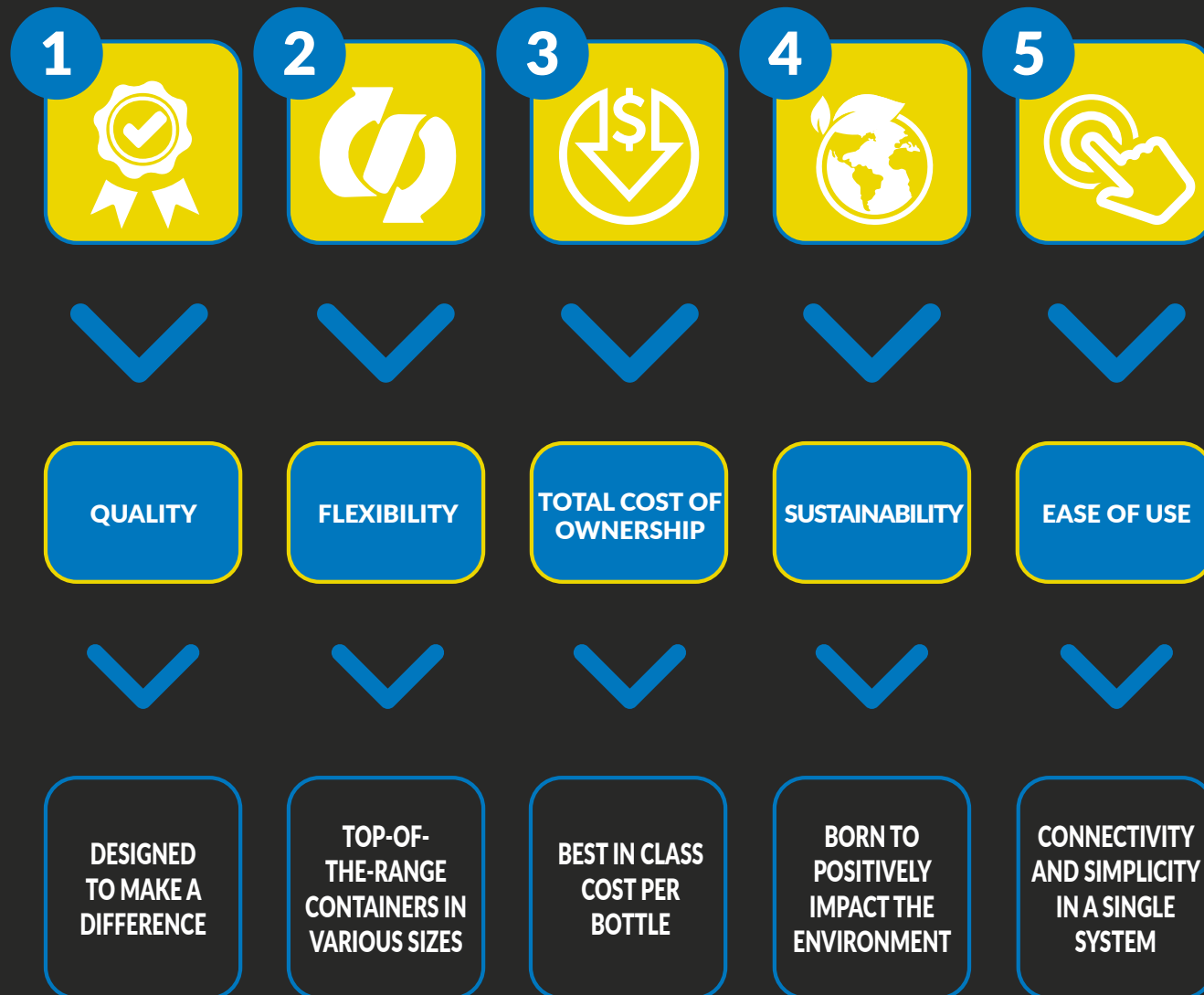
New packaging design
every year



In-house know how in
preform & bottle design,
tooling, injection and
blowing molds

WHY SIPA XTRA?

There are **5 focus points** that make this **blow moulder** the best choice on the market thanks to the final **Total Cost of Ownership**. Each plus has its value: **XTRA** can quantify the competitive advantage for the customer on the market, with absolute quality.



1. QUALITY: DESIGNED TO MAKE A DIFFERENCE



The SIPA's XTRA platform is conceived to achieve top performance levels with absolute quality, combining technology evolution with productivity revolution.

- **Solid** kinematic, **simple** preform **handling**, **easy** transfer with **active grippers**
- **High output** with Best Process Angle (275°): **every bottle can be produced without stress**
- Unmatched bottle quality regardless preform material (rPET, bio-based resins)
- **Precise and consistent** cam driven mechanical **movements**
- Preform rotary unscramber; preform anti-nesting solutions; **minimal preform recirculation = higher container quality**
- Double oven ventilation = lower neck temperature with dedicated flow
- Preform dimensions are checked before entering the heating oven and **non-compliant preforms are discharged** = no oven damages



2. FLEXIBILITY: TOP-OF-THE-RANGE CONTAINERS IN VARIOUS SIZES



XTRA is able to manage, along the same line, a wide bottle size range and both hot fill and cold fill containers without having to modify the system.

- Hot fill & Cold Fill on the same machine with **no compromise on speed**
- Preferential heating for oval containers
- Containers in several sizes (**0.1 up to 3.5L**) and large sizes containers (**up to 12 L**)
- Variety of applications and materials (**rPET, TIO₂, PP, bio-based resin**)
- Possibility to use **legacy shells**
- Easy and ultra **quick mold and neck change over**: dual door, multiple access point, effortless manual press opening, mold changeover in 30" tool-less
- **Upstream & downstream** integration

**XTRA 12,
bottle to
bottle:**

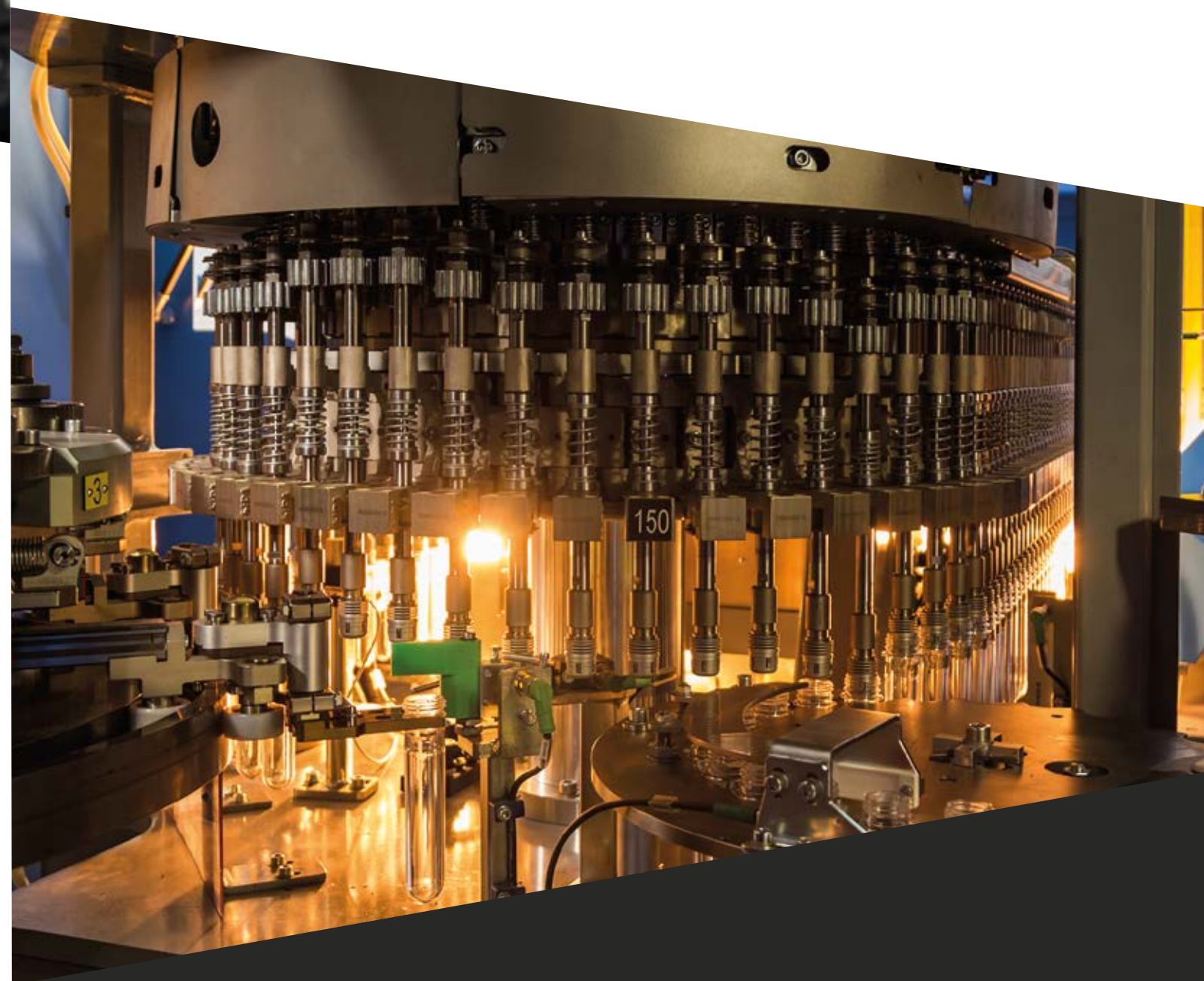
- same neck
in **10min**
- different neck
in **2h**

3. TOTAL COST OF OWNERSHIP: BEST-IN-CLASS COST PER BOTTLE



The perfect combination of performance, speed, quality levels and saving leads to a reduction in Total Cost of Ownership. XTRA is the top notch development of PET blowmolders in every respect.

- **High output** = up to 2800 bph
- **Lower consumptions** = reduced auxiliaries size
- Simple maintenance
- Extremely **easy to operate** for all skill level operators
- Ideal platform for state-of-art integration (preform-bottle-filling)





4. SUSTAINABILITY: CONCEIVED WITH ENVIRONMENTALLY FRIENDLY DESIGN



The process is optimised for a saving on the bottle weight and a lower energy consumption to reduce CO₂ emissions, with no compromise on quality, performance and durability. XTRA is born to be eco-oriented: it's designed for recycling with AWArPET, a SIPA'S brand which stands for an environmentally conscious approach to the design and production of PET packaging.

- **Double oven ventilation** = higher oven efficiency and higher lightweighting
- **rPET** and **bio-based materials**
- **Lower blowing pressure** = 16 Bar
- Low-energy consumption
- Automatic optimization of **air recovery system**
- **Lower dead air volume** = active angle
- **Wide process angle** = longer mold contact time



5. EASE OF USE: CONNECTIVITY AND SIMPLICITY IN A SINGLE SYSTEM



Accessible and intuitive for operators at any level, XTRA is designed to guarantee a simple and quick format change-over, with no need for tools. Also, the easy-to-use HMI implemented allows for fast and safe adjustments of all operating parameters.

- **Enhanced HMI**: user-friendly, intuitive and supportive
- Simple and **quick format change-over**, both for neck and mold
- Connectivity and simplicity **on a single system**
- Integration **with ECHO**, data exchange in customer lounge



XTRA is designed to exploit **ECHO**, SIPA's digital services providing full on-line remote support, immediate collection of operational data (making it easy to monitor performance, even on mobile devices), digital manuals and spare parts navigation, tracking of service requests, interactions, and shipments.



A MACHINE DESIGNED AROUND THE PACKAGING

APPLICATIONS

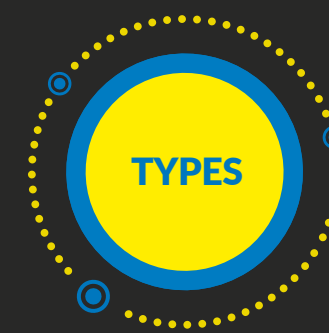
Material & containers type

Care for packaging is a prerequisite for XTRA.

The experience of SIPA in the PET sector has led specialists to increasing optimisation of mechanical movements and preform or bottle transport within the machine to ensure smooth and safe handling.



PET,
100% rPET,
additives,
multilayer,
opaque,
TiO₂,
biopolymers



Standard and
customised squared,
rectangular,
Light Weights
Hot fill
Pasteurisable
Ultra-Clean
ESL, Aseptic
Large sizes up to 12L
(with XTRA BIG)
Oval and asymmetrical
(with XTRA
Preferential Heating)
Light barrier
Gas barrier
Humidity barrier



REGULAR
with
XTRA



OVAL
with
XTRA PH



LARGE
with
XTRA BIG

A WIDE RANGE OF APPLICATIONS

Ideal platforms for production of containers with various designs and characteristics, for mineral water, carbonated soft drinks, Juices, tea and isotonic (hot fill & aseptic), detergents and personal care, edible oil.

SIPA



MINERAL WATER



DETERGENTS & PERSONAL CARE



ALCOHOLIC BEVERAGES



JUICES, TEA & ISOTONICS



CARBONATED SOFT DRINKS



MILK & DAIRY



LARGE SIZES



EDIBLE OIL

XTRA

ADDED VALUES IN FEW NUMBERS

BEST TCO



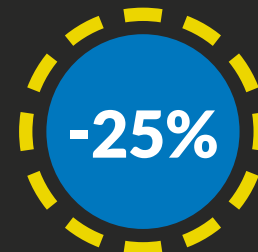
Faster than ever with the highest bottles per hour per cavity in the market.

PERFORMANCE



With a **wider active process angle**, the plastic bottle is moulded **without stress** in record time.

SUSTAINABILITY



Less energy used to produce PET containers.

EFFICIENCY



User-friendly, accessible and intuitive for operators at any level, easy to use and maintain.

FLEXIBILITY

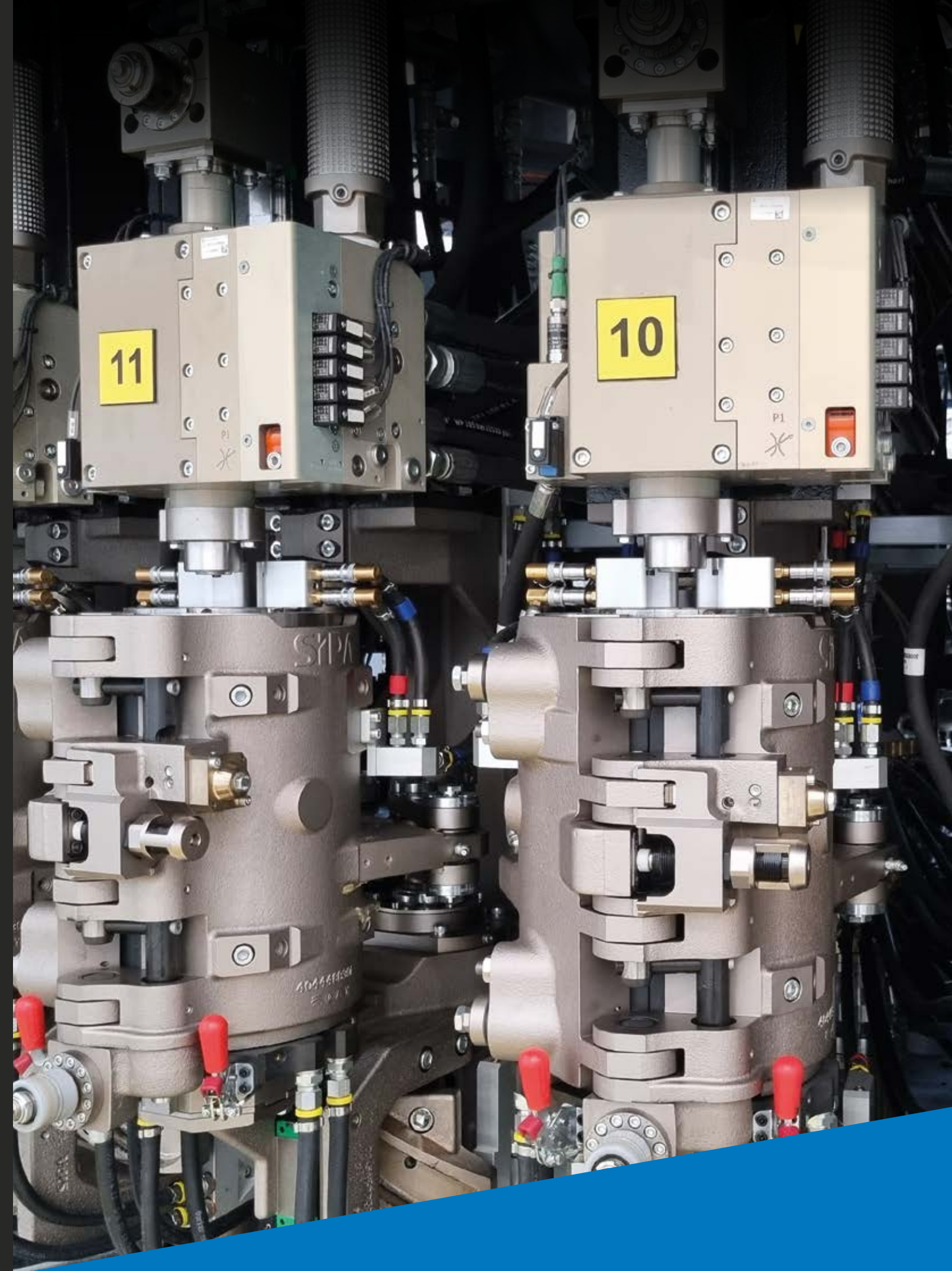


The **same machine** produces **top-of-the-range containers** in **several sizes** and for a **variety of applications**.

INTEGRABILITY



XTRA can be **easily integrated with other types of machinery** to complement production range.





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